



## Walk Through/Preparation

You will have a 5-minute setup time for this event. You may move things on the table as you desire and set up the tool box as you desire.

- All tools IN the tool box must start in the toolbox
- All tools/equipment on the table must start on the table
- New impeller bolt, washer and 4 new volute bolts can be IN toolbox or on table
- The hoist, trolley and gantry may be situated during the 5 minutes, however all pins must remain in.
- Hoist, trolley and gantry must start and finish in the designated marked areas
- You cannot install the rubber gasket for the new guide claw during 5 minute set up
- The pump service table and the tools/equipment table cannot be moved.
- The team captain will identify him or herself to the head judge. Only the team captain can stop the event if needed and they must communicate that to the head judge. The head judge will stop his or her stopwatch; all other stopwatches will continue to run. Depending on the issue/situation will dictate which stopwatch is used moving forward in the event



# WEAO Pump Mtce. Event Rev 0 Jan 2019



## Tasks:


- 1) Troubleshoot Control Panel (Note: This must be done prior to locking out pumpstation)
  - a. Go to the Voltage Test Station and confirm that the power voltage lights on the visible test point are lit up red.
  - b. Communicate out loud “Voltage present at Pump Station”
  - c. Open the door to the Voltage Test Station
  - d. Use the multimeter to begin troubleshooting utilizing the voltage test points on the voltage test station.
    - i. Power on the multimeter
    - ii. Turn to Voltage setting (600 V~)
    - iii. Use the multimeter to conduct the following tests. The tests are performed by putting the multimeter probes in the correct test point. The probes must be fully inserted into the test point. Be very careful while doing this testing to not touch the metal on the probes while they are in contact with the test points as they will be measuring live voltage and they will shock and/or harm you.
      1. Ground to Leg 1 Communicate out loud “Ground to Leg 1 Voltage Ok”
      2. Ground to Leg 2 Communicate out loud “Ground to Leg 2 Voltage OK”
      3. Ground to Leg 3 Communicate out loud “Ground to Leg 3 Voltage OK”
      4. Leg 1 to Leg 2 Communicate out loud “Leg 1 to Leg 2 Voltage OK”
      5. Leg 1 to Leg 3 Communicate out loud “Leg 1 to Leg 3 Voltage OK”
      6. Leg 2 to Leg 3 Communicate out loud “Leg 2 to Leg 3 Voltage OK”
  - e. Once all six tests have been completed, close and latch the door to the Voltage Test Station and communicate out loud, “All voltage verified good”.
  
- 2) Lock out and tag out the pump station
  - a. On lift station control panel, turn Pump 1 Hand-Off-Auto (HOA) switch and Pump 2 HOA switch to “Off” position.
  - b. Put the Pump 1 and Pump 2 Disconnects in the “Off” position
  - c. Put the Main Disconnect in the “Off” position
  - d. The Safety Supervisor must install a gang hasp, lock, and tag on the Main Disconnect switch. There shall be a zip tie on the lockout/tagout tag, you must use the zip tie loop to hang from the gang hasp not the eyelet on the tag. The zip tie shall be looped through the tag eyelet prior to the event starting. After the Safety Supervisor’s lock has been installed, all remaining team members can lock out as necessary.

- e. While your locks are locked out during the event, your key must remain in your possession.
  - f. The Safety Supervisor must write the date and their initials on the label on the tag with the sharpie marker. It must be legible. It must be written on the white label not directly on the tag itself. The date must be in the following format MM/DD/YY for example 01/08/19. The date written on the tag shall be the actual date you are doing the event.
  - g. Once “A” through “E” above has been completed check Pump 1 for operation by turning the Hand-Off-Auto (HOA) switch to “Hand” to ensure that power has been locked out. Return the switch to the “Off” position.
  - h. Communicate out loud “Pump 1 locked out.”
  - i. Once “A” through “E” above has been completed check Pump 2 for operation by turning the Hand-Off-Auto (HOA) switch to “Hand” to ensure that power has been locked out. Return the switch to the “Off” position.
  - j. Communicate out loud “Pump 2 locked out.”
- 3) Close and Lock out 3” gate valve on pump discharge
- a. Task 2 must be complete prior to starting Task 3. Individuals must be locked out on the control panel prior to touching the valve to close it, install bonnet, or gang hasp.
  - b. Close the 3” force main discharge gate valve at the pump station.
  - c. Place red plastic lock out bonnet on the 3” gate valve hand wheel.
  - d. The 3” lock out bonnet must be locked out with a gang hasp, lock, and tag. There shall be a zip tie on the lockout/tagout tag, you must use the that zip tie loop to hang from the gang hasp not the eyelet on the tag. The zip tie shall be looped through the tag eyelet prior to the event starting.
  - e. The Safety Supervisor must write their initials and date on the tag with the dry erase marker. It must be legible. It must be written on the white label not directly on the tag itself. The date must be in the following format MM/DD/YY for example 01/08/19. The date written on the tag shall be the actual date you are doing the event.
  - f. Verify that the pump has stopped pumping water and valve is closed; communicate out loud “Valve is closed”.
  - g. After the Safety Supervisor’s lock has been installed, all remaining team members can lock out as necessary.
  - h. While your locks are locked out during the event, your key must remain in your possession.
- 4) Arc Flash Verification
- a. Go to the Voltage Test Station and confirm that there are No Lights on in the Power

Display. Note that if using a 230/110 unit that the lights on the voltage test station will not go out for approximately 30 seconds, as long as you have completed all steps outlined in Task 2 you may proceed as if the lights are out and do not need to wait until the lights actually dissipate. If using the 460 volt unit the lights will go out instantly.

- b. Communicate out loud “Power confirmed secure”
- c. Open the door to the Voltage Test Station
- d. Power on the multimeter
- e. Turn to Voltage setting (600 V $\sim$ )
- f. Using the multimeter conduct the following tests to confirm that no power is present and there is no arc flash concern. The tests are performed by putting the multimeter probes in the correct test point. Fully insert the probes into the test points.
  - i. Ground to Leg 1 Communicate out loud “Ground to Leg 1 Clear”
  - ii. Ground to Leg 2 Communicate out loud “Ground to Leg 2 Clear”
  - iii. Ground to Leg 3 Communicate out loud “Ground to Leg 3 Clear”
  - iv. Leg 1 to Leg 2 Communicate out loud “Leg 1 to Leg 2 Clear”
  - v. Leg 1 to Leg 3 Communicate out loud “Leg 1 to Leg 3 Clear”
  - vi. Leg 2 to Leg 3 Communicate out loud “Leg 2 to Leg 3 Clear”
- g. Once all six tests have been completed, close and latch the door to the Voltage Test Station and communicate out loud, “All voltage is secured and no arc flash danger present”.

#### 5) Control Panel Work

- a. Open the control panel (NOTE: Tasks 1 through 4 must be completed prior to opening the panel)
- b. Trip the breakers for each fuse
- c. Remove each fuse
- d. Using the multimeter check each fuse for continuity by powering on the multimeter and turning it to the Continuity setting (  ).
- e. Reinstall each fuse, replacing any blown fuses with new working fuses. NOTE: You must check any replacement fuses for continuity as well to ensure they are good.
- f. Close and lock (both locks) the control panel.
- g. The multimeter must be turned to the off position and the remaining fuses must be placed back in the fuse container with lid screwed back on prior to the end of the event.
- h. Note: If you do not perform the continuity tests at the panel or directly in front of the fuse panel you must close the panel and lock at least one of the locks on the

door.

#### 6) Assemble Reid Gantry unit

- a. Reid Rapide gantry will start fully folded and retracted, with all pins in place. Team member(s) will remove pins, rotate each end support up and over to the underside of the gantry and pin in the proper locations. The legs on each end will also need to be unpinned, angled out and pinned in the proper locations. The gantry height will also need to be fully extended so that both riser bottoms are flush with the cross support on each leg. Ensure both bolts are installed on each end of the gantry. It does not matter which 2 of the 3 holes are used for the bolts when assembling the gantry.
- b. Install trolley and chain hoist on gantry. Trolley shall be installed in one of the three center holes of the gantry unit.
- c. Install chain hoist on trolley.
- d. Position gantry over the wet well, using a minimum of 2 people one on each leg end of the gantry.
- e. Once in place lock the gantry wheels.

#### 7) Pump Removal

- a. Once gantry wheels are locked connect the chain hoist to the pump.
- b. Using the chain hoist, remove the pump from the wet well.
- c. Once the pump is raised to the desired level, you may unlock the gantry wheels.  
NOTE: The gantry wheels MUST be locked while the pump is being raised at all times.
- d. You may now move the gantry with pump attached to the pump service table, using a minimum of 3 people. One person must be in contact with each end of the gantry and another person must be holding on to the pump to eliminate excessive swinging of the pump.

#### 8) Pump Servicing

- a. Once in position over the pump service table lock the gantry wheels.
- b. Once the gantry wheels are locked, use the chain hoist to lower the pump to the pump service table.
- c. No tool may be in contact with the pump while it is being lowered or raised.
- d. For pump servicing you may place pump on its side or stand it back upright manually provided the pump remains in contact with the table at all times. You may not manually lift or move the pump in a manner that causes the pump to lose contact with the table.

- e. You may use the gantry and hoist to lay the pump on its side or stand it back upright if you so desire. If you need to move the pump in such a manner that it will lose contact with the table you MUST use the gantry and hoist.
- f. Remove the 10 mm volute hex socket bolts.
- g. Once the volute bolts are removed you must use the gantry and hoist to lift the pump out of the volute and lower the pump back down to the table. While lifting the pump out of the volute using the chain hoist you must use the dead blow hammer and/or the crowbar to help separate the volute from the pump, the pump shall not be lifted any higher than 2 inches off the table to separate the volute and pump using the dead blow hammer and/or the crowbar. Note: Do not place any tools, hands, fingers underneath the pump while performing this action as they will get damaged or hurt when the volute drops.
- h. You may move/slide the volute but this must be done over the table. You cannot carry the volute off the table to move it to a different location on the table.
- i. Once the pump is back down on the table you may disconnect the hoist.
- j. Remove the 6 mm impeller hex socket bolt. You must use the dead blow hammer to block the impeller when removing this bolt. The individuals handling the impeller at any time must be wearing leather gloves.
- k. To remove the impeller, utilize the 8 mm impeller jacking bolt by threading it into the shaft (where the 6 mm impeller hex socket bolt was) and tighten it until the impeller is released and can be safely removed. The jacking bolt must be removed from the impeller and placed back in the tool box by the conclusion of the event.
- l. Clean the intermediate casing/wear plate using the wire brush, by making 3 passes in a circular motion around the wear plate.
- m. Using the air gun blast air into the impeller bolt hole on the shaft for a count 5 seconds and verbalize the count “one – one thousand, two – one thousand, three-one thousand, four-one thousand, five-one thousand.”
- n. Install new F-Max Impeller and a new 6 mm hex socket bolt and torque to 20 ft. lbs. (27 Nm). Use Loctite (container will be filled with blue dye water) on the impeller bolt prior to inserting bolt. Communicate out loud “Loctite applied to impeller bolt”. You will tighten the impeller down with the standard ratchet until the impeller begins to spin, you may not have the impeller blocked while using the standard ratchet. When you are ready to use the torque wrench then block the impeller with the dead blow hammer. Be sure to use the correct torque wrench. A new impeller bolt with washer will be provided and will start on the table, during your 5 minutes you may place in the tool box if you so desire. At the end of the event the old impeller bolt and washer must be in the tool box.
- o. Using gantry and chain hoist lift pump back into volute housing.

- p. Prior to inserting pump back into the volute housing apply a small bead of oil around the entire circumference of the pump base along the O-ring. Communicate out loud “Lubrication applied to pump”. Should you spill any oil you must use the provided shop rags to wipe/clean it up.
- q. Prior to installing the four new 10 mm volute hex socket bolts you must ensure that the pump is seated properly within the volute. It should be metal on metal with very little gap (no more than 1/16 inch). Failure to do the above will result in a judge stopping you from inserting bolts until the problem is resolved (the stopwatch will continue to run). If you fail to heed the judges warning to stop a penalty will be assessed. Should you continue to the point that you damage the pump a more severe penalty will be assessed. The pump/volute o-ring shall be removed prior to the starting the event to allow for easier separation and installation of the pump into the volute base.
- r. Reinstall the four new 10 mm volute hex socket bolts hand tight. You will also need to ensure the washers are installed as well such that from top to bottom it is volute bolt, pump flange, washer then volute. The washers will be loose and not permanently affixed to the pump or volute. Once the volute bolts are hand tight using only the torque wrench torque them to 25 ft. lbs. (41 Nm) in a crisscross pattern. Be sure to use the correct torque wrench. You may NOT use the ratchet at any point to reinstall the volute bolts. You will not be penalized for using the torque wrench as a ratchet while reinstalling the volute bolts provided you got them hand tight first. Four new volute bolts and washers will be provided and will start on the table, during your 5 minutes you may place them in the tool box if you so desire. At the end of the event the four old volute bolts and four old washers must be in the tool box.

## 9) Volute servicing

- a. You may move/slide the volute but this must be done over the table. You cannot carry the volute off the table to move it to a different location on the table.
- b. Remove the guide claw by removing the four 24 mm bolts, nuts, and washers using the 24 mm socket and/or 24 mm combination wrench.
- c. Install rubber profile gasket/seal into the new guide claw. The ridge of the profile gasket will fit into the slot in the guide claw.
- d. Install new guide claw and the four new 24 mm bolts, nuts, and washers using the 24 mm socket and/or 24 mm combination wrench. The nuts shall be tightened with a wrench or ratchet sufficient enough to prevent removal of nuts without the use of a wrench or ratchet.
- e. Install the old 24 mm bolts, nuts and washers back on the old guide claw, nuts must

be on the guide claw studs and are to at least be flush with the bolt.

#### 10) Wet well servicing

- a. If at any time during the event you drop anything metal/magnetic into the wet well, you will have to use the provided magnet tool to retrieve it from the wet well, be sure to shake the tool 3 times to remove any excess water prior to removing the tool from the wet well.
- b. Remove the two 9/16" bolts with washer, lock washer, and nut from the guide rail flange. Be careful to not drop any tools, bolts, washers, or nuts in the wet well. Once the bolts in step A have been removed then you can remove the flange and both of the 2" stainless steel guide rails from the wet well. Prior to removing the guide rails from the wet well you must shake them 3 times inside the wet well to ensure all/most of the water is out of the rails prior to taking them out of the tank.
- c. Remove the 9/16" nut on the guide rail flange to loosen the rubber compression fittings from each rail so you can remove the guide rails. Install new rubber compression fittings and new 2" stainless steel guide rails on the guide rail flange. The rubber compression fitting shall be installed such that the nut side of the bolt is what is showing through the guide rail flange. Rubber compression fittings shall be tight enough that the rail does not slide up and down. You can now install the guide rail and flange back in the wet well. You will reuse the same 9/16" bolt, washer, lock washer, and nut to attach the flange to the cross member in the wet well. Ensure the standard washer is on the bolt head side and the lock washer is on the nut side. These shall be tight enough that there is no gap between the flange bracket and the cross member and they cannot be turned by hand. Ensure the bolts are installed such that the head of the bolt is on the same side of the flange as the guide rails.
- d. Install the old 9/16" nuts on the old guide rail bushings, nuts must be installed to at least be flush with the stud/bolt.

#### 11) Returning pump to service

- a. Once the Pump servicing, volute servicing, and wet well servicing have been completed you can return the pump to service.
- b. Place the gantry over the pump servicing table and lock the wheels. The wheels must be locked prior to connecting the pump to the hoist.
- c. Once wheels are locked, connect the pump to the hoist. Using the hoist raise the pump to the desired level.
- d. Once the pump is raised to the desired level you may unlock the wheels. NOTE: At no time can the pump be raised or lowered using the hoist with the wheels unlocked.



- e. You may now move the gantry with pump attached to the wet well, using a minimum of 3 people. One person must be in contact with each end of the gantry and another person must be holding on to the pump to eliminate excessive swinging of the pump.
- f. Once into position over the wet well lock the wheels and begin lowering the pump using the chain hoist. You will need to guide the pump onto the guide rails.
- g. Ensure you are lowering the pump in such a manner and angle that the volute seal/gasket is seated properly in the elbow and not pulled out. To ensure you have the best chance at a good seal the hook should be placed on the pump handle as far away from the guide claw as possible.
- h. Once pump is lowered into the correct place you may disconnect the hoist from the pump.
- i. Once the pump is disconnected from the hoist you may unlock the gantry wheels.

## 12) Disassemble Reid Gantry Unit

- a. Remove trolley and chain hoist.
- b. After removal reinsert pins in the trolley just as it was during the start of the event.
- c. Lower gantry to the proper level with two holes visible at the bottom and reinstall bolts hand tight. Bolts shall be installed in the top and bottom holes leaving the middle one open. The black nuts shall be installed facing outward from the gantry with the bolt head facing inward.
- d. Reinstall all pins in gantry and trolley.
- e. Fold Gantry up and return to starting position.
- f. Trolley, Hoist and Gantry shall be in their initial starting position at the end of the event, and within the marked boxes. Touching the tape marks or over the tape marks is not acceptable.

## 13) Return 3" Gate Valve Back to Service

- a. Remove locks, gang hasp, tags, and valve bonnet.
- b. Fully open 3" gate valve.
- c. Communicate out loud "Gate Valve is Open".
- d. Each individual that is locked out is responsible for removing their own lock; you may not remove the lock for another team member.
- e. Safety Supervisor shall be last one to remove lock.
- f. This task must be completed prior to turning the main disconnect to on.

## 14) Return Pump Control Panel back to Service.

- a. Remove locks, gang hasp and tags from main disconnect.
- b. Each individual that is locked out is responsible for removing their own lock; you may not remove the lock for another team member.

- c. Safety supervisor shall be last one to remove lock.
  - d. Turn main disconnect back to On
  - e. Open the door to the Voltage Test Station
  - f. Power on the multimeter
  - g. Turn to Voltage setting (600 V~)
  - h. Using the multimeter conduct the following tests to verify proper voltage (since fuses were replaced) to ensure that no equipment damage can occur prior to energizing the pumps. The tests are performed by putting the multimeter probes in the correct test point. Fully insert the probes into the test points.
    - i. Ground to Leg 1 Communicate out loud "Ground to Leg 1 Voltage Ok"
    - ii. Ground to Leg 2 Communicate out loud "Ground to Leg 2 Voltage OK"
    - iii. Ground to Leg 3 Communicate out loud "Ground to Leg 3 Voltage OK"
    - iv. Leg 1 to Leg 2 Communicate out loud "Leg 1 to Leg 2 Voltage OK"
    - v. Leg 1 to Leg 3 Communicate out loud "Leg 1 to Leg 3 Voltage OK"
    - vi. Leg 2 to Leg 3 Communicate out loud "Leg 2 to Leg 3 Voltage OK"
  - i. "H" above MUST be completed prior to proceeding to "J" through "N" below.
  - j. Once all six tests have been completed, close and latch the door to the Voltage Test Station and turn the multimeter to the off position and communicate out loud, "All voltage verified good".
  - k. Turn Pump 1 Disconnect switch to On.
  - l. Turn Pump 2 Disconnect switch to On.
  - m. Turn Pump 1 HOA switch to Auto. Communicate out loud "Pump 1 in Auto".
  - n. Turn Pump 2 HOA switch to Auto. Communicate out loud "Pump 2 in Auto".
  - o. Hit the Pump 1 Start Button. Communicate out loud "Pump 1 is operational".
  - p. Pump should start pumping water; if the pump does not pump water a penalty will be assessed. Team may attempt to troubleshoot and resolve the problem; if problem is resolved a penalty would not be assessed. If the pump needs to be adjusted at this point you must turn the Pump 1 and Pump 2 Hand-Off-Auto (HOA) switch to the Off position before touching the pump. Once you have adjusted to your satisfaction then turn the Pump 1 and Pump 2 HOA switch back to Auto and hit the pump 1 Start button. Communicate out loud "Pump 1 is operational". You may repeat these steps as many times as necessary.
- 15) Prior to the end of the event all tools that started in the tool box must be back in the tool box and the tool box shall be latched. Any tools or equipment that started on the table must be returned to the table.
- 16) Return to starting line, once all team members have crossed the line the team captain shall indicate the team is done by communicating "Stop".



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- 17) Lockout/Tagout Clarification: All four team members must lock out both the control panel and the valve. The only things that can be touched if you are not locked out are the gantry, the trolley and the hoist (provided the hoist is not connected to the pump), as well as the Control Panel only while completing Task 1. Only the safety supervisor is required to utilize a tag. Each person is responsible for installing and removing their own lock. You may not install or remove the lock of another individual. The Safety Supervisor shall use the red locks and shall be the first locks on and the last locks off. While your locks are locked out during the event, your key must remain in your possession.
  
- 18) Torque Wrench Use: Ensure you are using proper torque wrench technique (one hand on the head and the other on the grip at the end); do not use the torque wrenches in lieu of the ratchet. Only use them to torque, unless otherwise specified. The impeller torque wrench shall be marked with orange tape and the setting is 20 ft lbs. The volute torque wrench shall be marked with green tape and the setting is 25 ft lbs.
  
- 19) Multimeter Use: You must look at the multimeter while doing the various tasks, it is not acceptable to set the meter on top of the control panel put your head down and do all the tasks while never looking at the multimeter. You must be looking at the multimeter for each separate test. The only exception is when testing the fuses for continuity as the meter will give you an audible signal to indicate that the fuse is good. When using the multimeter probes ensure your fingers are staying behind the guards on the probe. Do not touch the exposed metal tips when using the probes, failure to follow these instructions could result in bodily harm.
  
- 20) Tool table: No work pump or wet well maintenance work is allowed to take place on the tool table. The only work that can take place is the testing of the fuses if desired.

## Tool List

Tool (Tool List)	Quantity	Make/Model/Manufacturer
Multimeter	1	Klein MM300 Manual Ranging Meter (USA Bluebook Item #58483, Fastenal Part # Klein MM300)
Gang Hasp	2	Panduit PSL-1013 1"
Valve Lock Out Bonnet	1	Condor Valve Lockout, Plastic Red (Model # 48KV22)
Lockout Tag	2	Condor Lockout Tag Plastic (Model # 48RU10)
Elastic Key Wrist Bands (Match colors of locks Red, Yellow, Green, Blue)	4	Amazon Shxstore 24 counts assorted color plastic wrist coil stretch keychain bracelet
Red Lockout Locks	2	Master Lock Alike Key Type, Steel Body Material (Model # 3KARED-0630)
Blue Lockout Locks	2	Master Lock Alike Key Type, Steel Body Material (Model # 3KABLU-0354)
Green Lockout Locks	2	Master Lock Alike Key Type, Steel Body Material (Model # 3KAGRN-0491)
Yellow Lockout Locks	2	Master Lock Alike Key Type, Steel Body Material (Model # 3KAYLW-0873)
½ in drive Ratchet	2	Kobalt 1/2 in Drive Quick Release Ratchet (Model # 87346)
Torque Wrench	2	CDI – ½ in Drive Click Type Torque Wrench 1 ft/lb graduation, 20-150 ft lbs (Model # 1503MFRPH)
9/16 in deep hand socket ½ in drive	1	Paramount ½ in drive, 9/16 in deep hand socket, 6 points (Model # PAR-R3718)
24 mm standard hand socket ½ in drive	1	GearWrench ½ in drive, 24 mm standard hand socket, 6 points (Model # 542270GR)
6 mm hand hex bit socket ½ in drive	1	GearWrench ½ in drive, 6 mm hand hex bit socket (Model # 80658)
8 mm hand hex bit socket ½ in drive	1	GearWrench ½ in drive, 8 mm hand hex bit socket (Model # 80736)
10 mm hand hex bit socket ½ in drive	1	GearWrench ½ in drive, 10 mm hand hex bit socket (Model # 80737)
3 Piece ½ in drive locking socket extensions	1	Tekton 3 – piece ½ in drive locking socket extensions (1-3 in, 1-6 in, 1-9 in) (Model #1606)
Wire Brush	1	Osborn 3 Rows x 19 Columns Stainless Steel Scratch Brush (Model # 0008300700)
Crowbar	1	Vaughan 15 in Carbon Steel Crowbar (Model # B215)

Tool (Tool List)	Quantity	Make/Model/Manufacturer
Shop Rag	2	ProLine Cotton Towels (Model # S-99757)
9/16 in Combination Wrench	1	Kobalt 9/16 in Combination Standard (SAE) Wrench (Model # 85610)
24 mm Combination Wrench	1	Kobalt 24 mm Combination Wrench (Model # 85636)
Flat Head Screwdriver	1	Kobalt 3/8 in Flat Tip x 8 in Flat Screwdriver (Model # 324G88N)
Toolbox	1	Kobalt Portable 20.6 in Black Steel Lockable Tool Box (Model # HS20MHB-13)
Rubber Mallet	1	Stanley 21 oz head 2 in face diameter soft faced dead blow hammer 13" OAL, composite handle (Model # 57-532)
Loctite (filled with blue dye water)	1	Loctite 243 (bottle will be emptied and filled with blue dye water). It is not provided in tool package from KSB
Sharpie	1	Sharpie Fine Point Black (Model #33001)
Magnetic Tool	1	Hillman Magnetic Power Pick (Model # 542014) It is not provided in tool package from KSB
Spare Fuse Container	1	Clear 4 oz Plastic Jar with screw on White lid (PET/BPA Free) Jar is 2.5" x 2.3" with 58/400 neck finish. It is not provided in tool package from KSB
Air Gun	1	Garage Ready Air Blow Gun Professional Series with Variable Air Flow Trigger Heavy Duty 4 inch nozzle and 1/4" Industrial Type D Air Compressor Quick Connect. It is not provided in tool package from KSB

## Pump Equipment

Item	Quantity	Make/Model/Manufacturer
KSB Submersible Pump	1	KSB Submersible Pump Model # KRTF 80-216/24XEG-S IE3
Pump Guide Claw with Volute Gasket	1	KSB Model # 19203126
F Max Impeller	1	KSB F Max Impeller Model # 01656725
Impeller Jacking Bolt	1	KSB Model # 01606440M
Mechanical Seal Upper (spare part)	1	KSB Model # 01046414
Mechanical Seal Lower (spare part)	1	KSB Model # 01046411



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Washers	8	7/8" OD, 1/2" ID, 1/8" (0.125") thick, yellow zinc coated (only 4 in use at a time)
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## Gantry Equipment

Item	Quantity	Make/Model/Manufacturer
Gantry	1	Reid Porta-Gantry Rapide (Model # PGRS00500CA)
Gantry Trolley	1	Reid Porta- Gantry Closed Couple Trolley (Model # PGTXR00500)
Chain Hoist	1	Harrington Half Ton Mini Chain Hoist w/ 10 ft chain (Model # CX005-10)

## Other Equipment

- 230 volt control panel
- Wet well compete with guide rails, valve, piping and fasteners

Pump Service Table

Gantry

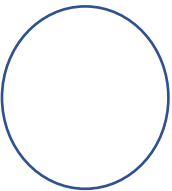
Chain  
Hoist  
Trolley



Panels



Tank  
Pump  
Guide Rails  
Piping



Compressor

Tool / Equipment Table

Start Line